

产品规格书

Product specification

客户名称

CUSTOMER : _____

产品名称

车规片式容陶瓷电容器

PART NAME: _____ **Automotive MLCC**

规格

SPECIFICATION: _____ **AM01~AM20 TYPE**

版本

VERSION: _____ **A0**

日期

DATE OF ISSUE: _____

制 造 MANUFACTURER			客 户 CUSTOMER		
拟制 DESIGN	审核 CHECK	批准 APPROVAL	检验 INSPECTOR	审核 CHECK	批准 APPROVAL

注：客户接收到产品规格书资料，未签回或一个月未形成正式订单，视客户默认规格书中的标准，后期交付前客户仍未提出新的要求，我司将按本次产品规格书执行交付。

序号 No	目 录 TABLE OF CONTENTS
1	应用范围 Application
2	型号表示法 Ordering Code
3	产品结构 Product Structure
4	容量范围及其电压 Capacitance Range and Operating Voltage
5	可靠性测试方法 Reliability Test Methods
6	包装 Package
7	储存方法 Storage Methods
8	使用前的注意事项 Precautions Before Use

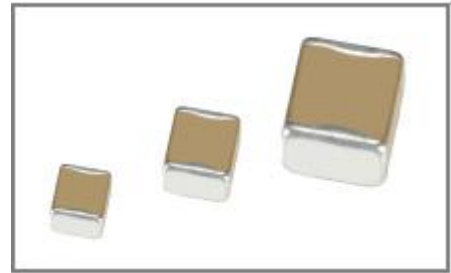
■ 车规片式陶瓷电容器--AM 系列

Automotive MLCC--AM Series

◆ 特征

Feature

- * 叠层独石结构，具有高可靠性
There is high reliability on monolithic structure of laminated layers.
- * 具有优良的焊接与耐焊性能，适用于回流焊接与波峰焊接
And its character of excellent soldering ability and soldering resistance ability is suitable for reflow soldering and peak soldering.
- * 具有较高的容量且容量性能稳定
It includes high and stable capacitance.
- * 此类电容器为汽车专用电子元器件，已通过 AEC-Q200 标准设定的所有实验条件，在汽车使用过程中更具稳定性、安全性
This type of capacitor is a special electronic component for automobiles, which has passed all the experimental conditions set by the AEC-Q200 standard, and is more stable and safe during automobile use
- * 材料使用主要有温度稳定性较高的 C0G 以及高介电常数的 X7R、X5R、X7S、X7T
The materials used mainly include C0G with high temperature stability and X7R, X5R, X7S, and X7T with high dielectric constant
- * 执行标准：GB/T 21041-2007 GB/T 21042-2007 AEC-Q200
Executive Standard: GB/T 21041-2007 GB/T 21042-2007 AEC-Q200



◆ 应用

Application

代号	应用描述
M	<ul style="list-style-type: none"> * 满足 AEC-Q200 Meet AEC-Q200 requirements * 通用型车规品，适用于引擎 ECU 驱动模块，自动变速器控制模块、大灯控制模块、中控门锁控制模块、ABS 控制模块、电动车窗控制模块、仪表盘控制模块、安全气囊控制模块、自动空气控制模块、电控悬架控制模块，娱乐系统模块等。 General type automotive series. It is suitable for driving system control such as engine ECUs, airbags, ABS, etc.
E	<ul style="list-style-type: none"> * 满足 AEC-Q200 Meet AEC-Q200 requirements * 高抗弯曲性能系列车规品，采用树脂端头工艺，更有效有效抑制板间弯曲产生的应力裂纹，适用于车载电源控制、电池线易弯曲模块、动力传输模块等。 High Bending Strength resistance automotive series. The resin end process is adopted to more effectively suppress stress cracks caused by bending between plates, and is suitable for bendable modules such as on-board power control and battery lines, and power transmission modules.
S	<ul style="list-style-type: none"> * 满足 AEC-Q200 Meet AEC-Q200 requirements * 符合 IEC60384-14 Complies with IEC60384-14 * 适用于电池充电器、变频器、DC-DC 转换器等。 Suitable for battery chargers, frequency converters, DC-DC converters, etc

◆ 型号表示法
Ordering Code

A	M	05	CG	102	J	500	N	T			
汽车 Automotive	车规系列 The series of Automotive										
尺寸规格 Size Code				标称容量 Nominal Capacitance		额定电压 Rated Voltage 单位(unit): V		包装方式 Package Styles			
规格 Code	尺寸 Size	长×宽 (L×W) inch	长×宽 (L×W) mm	表示方式 Express Method	实际值 Actual Value	表示方式 Express Method	实际值 Actual Value	表示方式 Express Method	包装方式 Package Styles		
01	0201	0.02×0.01	0.60×0.30	0R5	0.5	6R3	6.3	B	散包装 Bulk Bag		
02	0402	0.04×0.02	1.00×0.50	1R0	1.0	500	50×10 ⁰				
03	0603	0.06×0.03	1.60×0.80	102	10×10 ²	201	20×10 ¹	T	编带包装 Taping Package		
05	0805	0.08×0.05	2.00×1.25	注: 头两位数字为有效数字, 第三位数字为0的个数; R为小数点。 Note: the first two digits are significant; third digit denotes number of zeros; R=decimal point.		注: 头两位数字为有效数字, 第三位数字为0的个数; R为小数点。 Note: the first two digits are significant; third digit denotes number of zeros; R=decimal point.					
06	1206	0.12×0.06	3.20×1.60								
10	1210	0.12×0.10	3.20×2.50								
08	1808	0.18×0.08	4.50×2.00								
12	1812	0.18×0.12	4.50×3.20								
20	2220	0.22×0.20	5.70×5.00								
介质种类 Dielectric Code				容量误差 Capacitance Tolerance						端头材料 Terminal Material Styles	
介质种类 Dielectric Code		介质材料 Dielectric		代码 Code	误差 Tolerance	备注 Note				端头类别 Termination Styles	表示方式 Express Method
CG		C0G		A	±0.05pF	A、B、C、D级误差适用于容量≤10pF的产品。				三层电镀端头 Nickel Barrier Termination	N
X		X5R		B	±0.10pF	These Capacitance tolerance A, B, C, D are just applicable the capacitance that equals to or less than 10pF.				柔性端头多层 片式陶瓷电容器 MLCC with Flexiterm Solderable Termination	A
B		X7R		C	±0.25pF						
BS		X7S		D	±0.50pF						
BT		X7T		F	±1%						
DS		X6S		G	±2%						
DT		X6T		J	±5%						
				K	±10%						
				M	±20%						

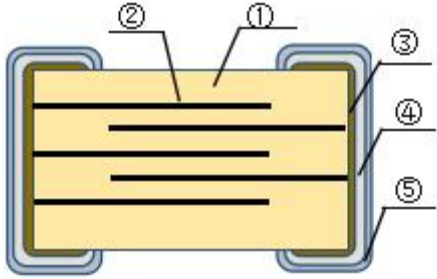
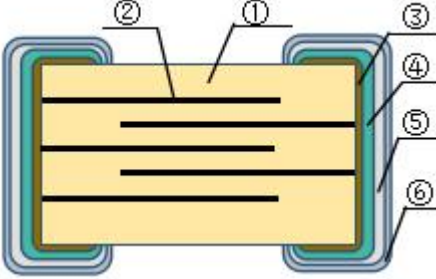
◆ 温度系数/特性 Temperature Coefficient /Characteristics

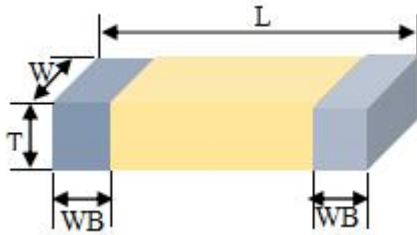
介质种类 Dielectric	参考温度点 Reference Temperature Point	标称温度系数 Temperature Coefficient	工作温度范围 Operation Temperature Range
COG	20℃	0±30 ppm/℃	-55℃~125℃
X5R	20℃	±15%	-55℃~85℃
X7R	20℃	±15%	-55℃~125℃
X7S	20℃	±22%	-55℃~125℃
X7T	20℃	-33%~22%	-55℃~125℃
X6S	20℃	±22%	-55℃~105℃
X6T	20℃	-33%~22%	-55℃~105℃

备注: I类电容器标称温度系数和允许偏差是采用温度在20℃和85℃之间的电容量变化来确定的, 而II类电容器标称温度系数是按照工作范围之间的电容量相对20℃的电容量变化来确定的。

Note: Nominal temperature coefficient and allowed tolerance of class I are decided by the changing of the capacitance between 20℃ and 85℃. Nominal temperature coefficient of class II are decided by the temperature of 20℃.

◆ 产品结构
Product Structure

项目 Item	N 端头 (Cu/Ni/Sn 三层端头) N-Terminal (Cu/Ni/Sn Three-layer Terminal)	A 端头 (柔性端头) A-Terminal (Flexible Terminal)
结构示意图 Structure Diagram		
代码描述 Code Description	①陶瓷介质(Ceramic Dielectric) ②镍电极(Nickel Electrode) ③铜电极层(Copper electrode Layer) ④镍层(Nickel Layer) ⑤锡层(Tin Layer)	①陶瓷介质(Ceramic Dielectric) ②镍电极(Nickel Electrode) ③铜电极层(Copper electrode Layer) ④导电性树脂(Conductive Resin) ⑤镍层(Nickel Layer) ⑥锡层(Tin Layer)

◆ 产品尺寸
Product Dimensions


代号 Code	英制表示 British expression	公制表示 Metric expression	尺寸 (mm)				备注
			L	W	T	WB	
01	0201	0603	0.6±0.03	0.3±0.03	0.3±0.03	0.15±0.05	C≤47nF
			0.6±0.05	0.3±0.05	0.3±0.05	0.15±0.05	C>47nF
02	0402	1005	1.00±0.05	0.50±0.05	0.50±0.05	0.25±0.05	C<0.1μF
			1.00±0.15	0.50±0.15	0.50±0.15	0.25±0.05	0.1μF≤C<10μF
03	0603	1608	1.60±0.10	0.80±0.10	0.80±0.10	0.35±0.20	C≤1μF
			1.60±0.20	0.80±0.20	0.80±0.20	0.35±0.20	C>1μF
05	0805	2012	2.00±0.20	1.25±0.20	0.80±0.20	0.50±0.20	—
					1.25±0.20	0.50±0.20	—
06	1206	3216	3.20±0.30	1.60±0.30	0.80±0.20	0.60±0.30	—
					1.25±0.20		—
					1.60±0.30		—
10	1210	3225	3.20±0.30	2.50±0.30	≤2.80	0.60±0.30	—
08	1808	4520	4.50±0.40	2.00±0.20	≤2.20	0.60±0.30	—
12	1812	4532	4.50±0.40	3.20±0.30	≤3.50	0.60±0.30	—
20	2220	5750	5.70±0.40	5.00±0.40	≤3.50	0.70±0.30	—

备注: 1、产品具体厚度“T”查阅本规格书中“容量范围及其电压”。

2、可根据客户的特殊要求设计符合客户需求的产品。

Note: 1、The specific thickness of the product can read "capacity range and voltage" in this approval sheet.

2、We can design according to customer special requirements

◆ **容量范围及其电压**
Capacitance Range and Operating Voltage

* I 类电容器具体电压对应容量及厚度情况列表
 A list of the specific voltage-specific capacitors of Class I capacitors

AM01、AM02、AM03——“N”端头产品 (“N” terminal products)

材料 Dielectric	C0G						
	01 (0.6mm*0.3mm)	02 (1.0mm*0.5mm)		03 (1.6mm*0.8mm)			
尺寸 Dimensions							
电压 Voltage	50V	50V	100V	50V	100V	250V	
0.1pF	0.50±0.05	0.50±0.05	0.50±0.05	0.50±0.05	0.50±0.05	0.50±0.05	
0.2pF							
0.3pF							
0.5pF							
1pF							
1.2pF							
1.5pF							
1.8pF							
2.0pF							
2.2pF							
2.7pF							
3.0pF							
3.3pF							
3.6pF							
3.9pF							
4.7pF							
5.0pF							
5.6pF							
6.8pF							
8.0pF							
8.2pF							
10pF							
12pF							
15pF							
18pF							
22pF							
27pF							
33pF							
39pF							
47pF							
56pF							
68pF							
100pF							
120pF		0.50±0.05		0.80±0.10	0.80±0.10	0.80±0.10	
150pF							
180pF							
220pF							
270pF							
330pF							
390pF		0.50±0.05		0.80±0.10	0.80±0.10		
470pF							
560pF							
680pF							
1nF							
1.5nF				0.80±0.10			
1.8nF							
2.2nF							
2.7nF							

备注：1、对应产品设计厚度，单位：mm 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirements

AM05、AM06——“N”端头产品（“N” terminal products）

材料 Dielectric	COG									
尺寸 Dimensions	05 (2.0mm*1.25mm)				06 (3.2mm*1.6mm)					
电压 Voltage	50V	100V	250V	500V/630V	50V	100V	250V	500V/630V	1000V	2000V
0.5pF										
1pF										
1.2pF										
1.5pF										
1.8pF										
2.0pF										
2.2pF										
2.7pF										
3.0pF										
3.3pF										
3.6pF										
3.9pF										
4.7pF										
5.0pF										
5.6pF										
6.8pF	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	1.25 ±0.20	1.25 ±0.20	
8.0pF										
8.2pF										
10pF										
12pF										
15pF										
18pF										
22pF										
27pF										
33pF										
39pF										
47pF										
56pF										
68pF										
100pF										
120pF										
150pF										
180pF	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20						
220pF										
270pF										
330pF	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	1.25 ±0.20	1.25 ±0.20	
390pF										
470pF										
560pF										
680pF	0.80 ±0.20		0.80 ±0.20		0.80 ±0.20	0.80 ±0.20	0.80 ±0.20	1.25 ±0.20	1.60 ±0.30	
1nF		0.80 ±0.20						1.60±0.30		
1.5nF										
1.8nF					1.25 ±0.20	1.25 ±0.20	1.25 ±0.20			
2.2nF										
2.7nF	0.80 ±0.20									
3.3nF					1.25 ±0.20					
4.7nF										
6.8nF					1.6±0.30					
10nF					1.6±0.30					

备注：1、对应产品设计厚度，单位：mm 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirements

AM10、AM08——“N”端头产品（“N” terminal products）

材料 Dielectric	C0G								
	10 (3.2mm*2.5mm)				08 (4.5mm*2.0mm)				
尺寸 Dimensions									
电压 Voltage	250V	500/630V	1000V	2000V	250V	500V/630V	1000V	2000V	3000V
1pF									
1.2pF									
1.8pF	1.25±0.20	1.25±0.20			1.60±0.30	1.60±0.30			
2.0pF									
2.2pF									
2.7pF									
3.0pF									
3.3pF									
3.6pF									
3.9pF									
4.7pF									
5.0pF									
5.6pF									
6.8pF									
8.2pF									
10pF									
12pF									
15pF	1.25±0.20	1.25±0.20			1.60±0.30	1.60±0.30			
18pF									
22pF									
27pF									
33pF									
39pF			1.25±0.20	1.60±0.30					
47pF							1.60±0.30	1.60±0.3	1.60±0.3
56pF									
68pF									
100pF									
120pF									
150pF									
180pF									
220pF									
270pF	1.25±0.20	1.25±0.20	1.60±0.30						
330pF									
390pF									
470pF	1.25±0.20	1.25±0.20			1.60±0.30	1.60±0.30	1.60±0.30		
560pF									
680pF									
1nF									
1.5nF	1.25±0.20	1.60±0.30			1.60±0.30	1.60±0.30			
1.8nF		2.00±0.30							
2.2nF							2.00±0.30		
2.7nF	1.60±0.30				1.60±0.30				
3.3nF									
3.9nF	1.60±0.30								
4.7nF									
6.8nF									
10.0nF									

备注：1、对应产品设计厚度，单位：mm 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm 2、We can design according to customer special requirements

II 类电容器具体电压对应容量及厚度情况列表

A list of the specific voltage-specific capacitors of Class I capacitors

AM01 (0.6mm*0.3mm)

材料 Dielectric	X7R		X7S				X7T					X5R			
	≤25 V	50V	≤10V	16 V	25V	50V	6.3V	10V	16V	25V	50V	≤10 V	16V	25V	50V
120pF															
180pF															
220pF															
270pF															
330pF															
390pF															
470pF															
560pF															
680pF															
1nF	0.30	0.30													0.30
1.2nF	±	±													±
1.5nF	0.03	0.03 (N)													0.03 (N)
1.8nF	±														±
2.2nF	0.03 (N)														0.03 (N)
2.7nF															
3.3nF												0.30	±	0.03 (N)	
3.9nF												±	0.03 (N)		
4.7nF						0.30						0.30	±	0.03 (N)	0.30
						±						±	0.03 (N)		±
						0.03 (N)						0.03			0.03 (N)
5.6nF				0.30											
6.8nF			0.30	±											
10nF			±	0.0											
12nF			0.03 (N)	3 (N)											
15nF															
18nF										0.30					
22nF							0.30	0.30		±					
27nF							±	±		0.03 (N)					
33nF							0.03 (N)	0.03 (N)							
39nF															
47nF															
56nF							0.30					0.30			
68nF							±0.0					±0.0			
100nF							5 (N)					5 (N)			

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示 N 端头产品，“(A)”表示 A 端头产品

2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm ;“(N)” N-products “(A)” A- terminal products

2、 We can design according to customer special requirements

AM02 (1.0mm*0.5mm) _X5R(85°C)

材料 Dielectric	X5R			
电压 Voltage	6.3V	10V	16V	25V
56nF	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)
68nF				
100nF	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)
220nF				
330nF				
470nF				
680nF				
1μF				

AM02 (1.0mm*0.5mm) _X7R (125°C)

材料 Dielectric	X7R					
电压 Voltage	6.3V	10V	16V	25V	50V	100V
120pF	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)
180pF						
220pF						
270pF						
330pF						
390pF						
470pF						
560pF						
680pF						
1nF						
1.2nF						
1.5nF						
1.8nF						
2.2nF						
2.7nF						
3.3nF						
3.9nF						
4.7nF						
5.6nF						
6.8nF						
10nF	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	
12nF						
15nF						
18nF						
22nF						
27nF						
33nF						
39nF						
47nF						
56nF						
68nF	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	
100nF	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示N端头产品，“(A)”表示A端头产品

2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm ;“(N)” N-products “(A)” A-terminal products

2、We can design according to customer special requirements

AM02 (1.0mm*0.5mm) _X7S (125℃)

材料 Dielectric	X7S				
电压 Voltage	6.3V	10V	16V	25V	50V
39nF	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)
47nF					
56nF					
68nF					
100nF	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)
220nF	0.50±0.15 (N)	0.50±0.15 (N)			

AM02 (1.0mm*0.5mm) _X7T (125℃)

材料 Dielectric	X7T				
电压 Voltage	6.3V	10V	16V	25V	50V
39nF	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)	0.50±0.05 (A)
47nF					
56nF					
68nF					
100nF	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)	0.50±0.15 (N)
220nF	0.50±0.15 (N)	0.50±0.15 (N)			
330nF					
470nF					
680nF					
1μF	0.50±0.15 (N)				

AM03 (1.6mm*0.8mm) _X5R (85℃)

材料 Dielectric	X5R				
电压 Voltage	6.3V	10V	16V	25V	50V
47nF	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)
100nF	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)
220nF					
330nF					
470nF					
680nF					
1.0μF					
2.2μF	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)		
3.3μF					
4.7μF					

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示N端头产品，“(A)”表示A端头产品
 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness, unit:mm;“(N)” N-terminal products “(A)” A-terminal products
 2、We can design according to customer special requirements

AM03 (1.6mm*0.8mm)_X7R (125℃)

材料 Dielectric	X7R					
电压 Voltage	6.3V	10V	16V	25V	50V	100V
120pF						
150pF						
180pF						
220pF						
270pF						
330pF						
390pF						
470pF						
560pF						
680pF						
1nF						
1.2nF						
1.5nF						
1.8nF						
2.2nF						
2.7nF	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)
3.3nF						
3.9nF						
4.7nF						
5.6nF						
6.8nF						
10nF						
12nF						
15nF						
18nF						
22nF						
27nF						
33nF						
39nF						
47nF						
56nF						
68nF						
100nF	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)
220nF	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	

AM03 (1.6mm*0.8mm)_X7S (125℃)

材料 Dielectric	X7S				
电压 Voltage	6.3V	10V	16V	25V	50V
47nF					
56nF	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)
68nF					
100nF					0.80±0.10 (N)
220nF	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	
330nF					
470nF					
680nF					
1.0μF	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)		

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示 N 端头产品，“(A)”表示 A 端头产品
 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm ;“(N)” N- terminal products “(A)” A- terminal products
 2、We can design according to customer special requirements

AM03 (1.6mm*0.8mm)_X7T (125℃)

材料 Dielectric	X7T			
电压 Voltage	6.3V	10V	16V	25V
47nF	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)	0.80±0.10 (A)
56nF				
68nF				
100nF	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)	0.80±0.10 (N)
220nF				
330nF				
470nF				
680nF				
1μF				
2.2μF	0.80±0.20 (N)	0.80±0.20 (N)		

AM05 (2.0mm*1.25mm)_X5R (85℃)

材料 Dielectric	X5R					
电压 Voltage	6.3V	10V	16V	25V	50V	100V
56nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)
68nF						
100nF						1.25±0.20 (N)
220nF	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)	
330nF						
470nF						
680nF						
1μF						
2.2μF	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)		
3.3μF						
4.7μF						
6.8μF	1.25±0.20 (N)	1.25±0.20 (N)				
10μF						

AM05 (2.0mm*1.25mm)_X7R (125℃)

材料 Dielectric	X7R						
电压 Voltage	≤10V	16V	25V	50V	100V	250V	500V
120pF	0.80±0.20(A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)
150pF							
180pF							
220pF							
270pF							
330pF							
390pF							
470pF							
560pF							
680pF							
1nF							
1.2nF							
1.5nF							
1.8nF							

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示N端头产品，“(A)”表示A端头产品
 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness, unit:mm;“(N)” N-terminal products “(A)” A-terminal products
 2、We can design according to customer special requirements

AM05 (2.0mm*1.25mm) _X7R (125°C)

材料 Dielectric	X7R						
	≤10V	16V	25V	50V	100V	250V	500V
2.2nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)
2.7nF							
3.3nF							1.25±0.20 (N)
3.9nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	
4.7nF							
5.6nF							
6.8nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.8±0.20 (N)	
10nF							
12nF							
15nF						1.25±0.20 (N)	
18nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)		
22nF							
27nF							
33nF							
39nF							
47nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)		
56nF							
68nF							
100nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	1.25±0.20 (N)		
220nF							
330nF	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)			
470nF							
680nF	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)			
1μF	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)			

AM05 (2.0mm*1.25mm) _X7S (125°C)

材料 Dielectric	X7S				
	≤10V	16V	25V	50V	100V
56nF					
68nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)
100nF					
220nF					
330nF	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)
470nF					1.25±0.20 (N)
680nF			1.25±0.20 (N)	1.25±0.20 (N)	
1μF	1.25±0.20 (N)	1.25±0.20 (N)			
2.2μF					
3.3μF					
4.7μF					

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示N端头产品，“(A)”表示A端头产品
 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm ;“(N)” N-terminal products ”(A)” A-terminal products
 2、We can design according to customer special requirements

AM05 (2.0mm*1.25mm) _X7T(125℃)				
材料 Dielectric	X7T			
电压 Voltage	6.3V	10V	16V	25V
56nF				
68nF	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)	0.80±0.20 (A)
100nF				
220nF	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)	0.80±0.20 (N)
330nF				
470nF				
680nF	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)
1μF				
2.2μF				
3.3μF	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)	
4.7μF				
6.8μF	1.25±0.20 (N)			
10μF				

AM06(3.2mm*1.6mm) _X5R (85℃)

材料 Dielectric	X5R				
电压 Voltage	6.3V	10V	16V	25V	50V
2.2μF					1.60±0.30 (N)
3.3μF	1.60±0.30 (N)	1.60±0.30 (N)	1.60±0.30 (N)	1.60±0.30 (N)	
4.7μF					
6.8μF	1.60±0.30 (N)	1.60±0.30 (N)	1.60±0.30 (N)	1.60±0.30 (N)	
10μF					
15μF	1.60±0.30 (N)				
22μF					

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示 N 端头产品，“(A)”表示 A 端头产品
 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm ;“(N)” N- terminal products ”(A)” A- terminal products
 2、 We can design according to customer special requirements

AM06(3.2mm*1.6mm)_X7R (125℃)

材料 Dielectric	X7R						
电压 Voltage	≤25V	50V	100V	250V	500/630V	1000V	2000V
120pF	0.80±0.20(A)	0.80±0.20(A)	0.80±0.20(A)	0.80±0.20(A)	0.80±0.20(A)	1.25±0.20(N)	1.25±0.20(N)
150pF							
180pF							
220pF							
270pF							
330pF							
390pF							
470pF							
560pF							
680pF							
1.0nF	0.80±0.20(A)	0.80±0.20(A)	0.80±0.20(A)	0.80±0.20(A)	0.80±0.20(A)	1.25±0.20(N)	1.25±0.20(N)
1.2nF							
1.5nF							
1.8nF							
2.2nF							
2.7nF							
3.3nF							
3.9nF							
4.7nF							
5.6nF							
6.8nF	0.80±0.20(A)	0.80±0.20(A)	0.80±0.20(A)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)
10nF							
12nF							
15nF							
18nF							
22nF							
27nF							
33nF							
39nF							
47nF							
56nF	0.80±0.20(A)	0.80±0.20(A)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)
68nF							
100nF							
220nF							
330nF							
470nF							
680nF							
1μF							
2.2μF							
3.3μF							
4.7μF							

AM06(3.2mm*1.6mm)_X7S(125℃)

材料 Dielectric	X7S		
电压 Voltage	≤25V	50V	100V
1μF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)
2.2μF	1.60±0.30(N)	1.60±0.30(N)	
3.3μF	1.60±0.30(N)		
4.7μF			

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示 N 端头产品，“(A)”表示 A 端头产品
 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm ;“(N)” N-terminal products “(A)” A-terminal products
 2、We can design according to customer special requirements

AM06(3.2mm*1.6mm)_X7T(125°C)

材料 Dielectric	X7T			
电压 Voltage	6.3V	10V	16V	25V
1μF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)
2.2μF				
3.3μF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)
4.7μF				
6.8μF	1.60±0.30(N)	1.60±0.30(N)		
10μF				
22μF				

AM10 (3.2mm*2.5mm)_X7R (125°C)

材料 Dielectric	X7R					
电压 Voltage	≤50V	100V	250V	500V/630V	1000V	2000V
470pF						
560pF						
680pF						
1.0nF						
1.2nF	1.25±0.20(N)	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)	1.25±0.20 (N)
1.5nF						
1.8nF						
2.2nF						
3.3nF						
4.7nF						
5.6nF	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.60±0.30(N)
6.8nF	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.60±0.30(N)	
10nF	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.60±0.30(N)	2.00±0.30(N)
12nF						
15nF	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	1.60±0.30(N)	
18nF						
22nF						
27nF						
33nF				1.60±0.30(N)		
39nF						
47nF	1.25±0.20(N)	1.25±0.20(N)	1.25±0.20(N)	2.00±0.30(N)		
56nF						
68nF						
100nF						
220nF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)			
330nF						
470nF	1.60±0.30(N)	1.60±0.30(N)				
680nF						
1μF						
2.2μF	2.5.±0.30(N)	2.50±0.30(N)				
3.3μF						
4.7μF	2.50±0.30(N)					

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示N端头产品，“(A)”表示A端头产品

2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness, unit:mm ;“(N)” N-terminal products ”(A)” A-terminal products

2、We can design according to customer special requirements

AM10 (3.2mm*2.5mm) _X7S /X7T (125℃)

材料 Dielectric	X7S			X7T		
	25V	50V	100V	25V	50V	100V
220nF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)
330nF						
470nF						
680nF						
1μF						
2.2μF	2.50±0.30(N)	2.50±0.30(N)	2.50±0.30(N)	2.50±0.30(N)	2.50±0.30(N)	
3.3μF						
4.7μF						
10μF						

备注： 1、对应产品设计厚度，单位：mm；“(N)”表示N端头产品，“(A)”表示A端头产品
 2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness , unit:mm ;“(N)” N-terminal products “(A)” A-terminal products
 2、We can design according to customer special requirements

AM08 (4.5mm*2.0mm) _X7R (125°C)

材料 Dielectric	X7R									
电压 Voltage	≤250V	500V/630V	1000V	2000V	3000V					
120pF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)					
150pF										
180pF										
220pF										
330pF										
390pF										
470pF										
680pF										
1nF										
1.2nF										
1.5nF										
1.8nF										
2.2nF										
3.3nF										
4.7nF										
5.6nF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)						
6.8nF										
10nF										
12nF										
15nF										
18nF										
22nF										
27nF										
33nF										
39nF										
47nF										
56nF	1.60±0.30(N)									
68nF										
100nF										
220nF										
330nF										
470nF										
680nF										
								备注： 1、对应产品设计厚度，单位：mm； “(N)”表示 N 端头产品，“(A)”表示 A 端头产品 2、可根据客户的特殊要求设计符合客户需求的产品 Note: 1、Corresponding product design thickness , unit:mm ; “(N)” N- terminal products “(A)” A- terminal products 2、We can design according to customer special requirements		

AM12 (4.5mm*3.2mm) _X7R (125°C)

材料 Dielectric	X7R				
电压 Voltage	≤250V	500V	1000V	2000V	3000V
120pF	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)
150pF					
180pF					
220pF					
270pF					
330pF					
390pF					
470pF					
560pF					
680pF					
1nF					
1.2nF					
1.5nF					
1.8nF					

AM12 (4.5mm*3.2mm) _X7R (125°C)

材料 Dielectric	X7R					
	电压 Voltage	≤250V	500V/630V	1000V	2000V	3000V
2.2nF						
3.3nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)
4.7nF						
5.6nF					1.60±0.30(N)	1.60±0.30(N)
6.8nF					1.60±0.30(N)	2.50±0.30(N)
10nF					1.60±0.30(N)	2.50±0.30(N)
12nF					/2.50±0.30(N)	
15nF						
18nF						
22nF						
27nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)		
33nF						
39nF						
47nF						
56nF		1.60±0.30(N)	1.60±0.30(N)			
68nF		1.60±0.30(N)	1.60±0.30(N)			
100nF		1.60±0.30(N)	2.50±0.30(N)			
220nF		1.60±0.30(N)				
330nF						
470nF		2.00±0.30(N)				
680nF						
1μF						

AM20 (5.7mm*5.0mm) _X7R (125°C)

材料 Dielectric	X7R						
	电压 Voltage	100V	250V	500V/630V	1000V	2000V	3000V
1nF							
1.2nF							
1.5nF							1.60±0.30(N)
1.8nF							
2.2nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	
3.3nF							
4.7nF							2.00±0.30(N)
5.6nF							
6.8nF							
10nF							
15nF							
18nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	
22nF							
27nF							
33nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.80±0.30(N)	
39nF							
47nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	2.00±0.30(N)	
56nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)		
100nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)	2.00±0.30(N)		
220nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)			
330nF		1.60±0.30(N)	1.60±0.30(N)	1.60±0.30(N)			
470nF		1.60±0.30(N)	1.60±0.30(N)	2.00±0.30(N)			
1μF		1.60±0.30(N)	1.60±0.30(N)				
10μF		2.00±0.30(N)					

备注：1、对应产品设计厚度，单位：mm；“(N)”表示N端头产品，“(A)”表示A端头产品

2、可根据客户的特殊要求设计符合客户需求的产品

Note: 1、Corresponding product design thickness, unit:mm;“(N)” N-terminal products“(A)” A-terminal products

2、We can design according to customer special requirements

◆ 可靠性测试方法
Reliability Test Methods

序号 NO.	项目 Item	技术规格 Technical Specification				测试方法 Test Method and Remarks				
		I类 Class I	应符合指定的误差级别 Should be within the specified tolerance.			标称容量 Capacitance	测试频率 Measuring Frequency	测试电压 Measuring Voltage		
1	容量 Capacitance	I类 Class I	应符合指定的误差级别 Should be within the specified tolerance.			≤1000pF	1MHz±10%	1.0±0.2Vrms		
		II类 Class II	应符合指定的误差级别 Should be within the specified tolerance.			>1000 pF	1KHz±10%			
			测试温度：25℃±3℃ Test Temperature: 25℃±3℃ C≤10μF： 测试频率：1KHz±10% 测试电压：1.0±0.2Vrms Test Frequency: 1KHz±10% Test Voltage: 1.0±0.2Vrms C>10μF： 测试频率：120±24 Hz 测试电压：0.5±0.1Vrms Test Frequency: 120±24 Hz Test Voltage: 0.5±0.1Vrms							
	损耗角正切 (DF, tanδ) Dissipation Factor	I类 Class I	DF	容量 Capacitance						
			≤0.1%	C ≥30pF						
			≤0.15%	C <30pF						
2	损耗角正切 (DF, tanδ) Dissipation Factor	II类 Class II	电压	DF	0201	0402	0603	0805	1206 及 以上	
			≥100V	DF ≅ 2.5%	—	≤10nF	≤100nF	≤100nF	≤100nF	≤100nF
			50V	DF ≅ 2.5%	—	≤10nF	—	≤220nF	<1μF	
				DF ≅ 3.5%	≤3.3nF	—	—	—	—	
				DF ≅ 5%	≤10nF	≤0.1μF	≤100nF	≤1μF	1μF<C≤ 2.2μF	
				DF ≅ 7.5%	—	—	≤1μF	—	≤4.7μF	
				DF ≅ 10%	—	—	—	≤2.2μF	≤10μF	
			25V	DF ≅ 2.5%	—	≤10nF	≤100nF	≤220nF	≤1μF	
				DF ≅ 3.5%	≤3.3nF	≤100nF	—	—	—	
				DF ≅ 5%	≤10nF	≤220nF	<470nF	≤1μF	≤2.2μF	
				DF ≅ 7.5%	—	—	<1μF	≤2.2μF	≤4.7μF	
				DF ≅ 10%	≤100nF	≤2.2μF	≤10μF	≤22μF	≤22μF	
			16V	DF ≅ 2.5%	—	≤10nF	≤100nF	≤220nF	<1μF	
				DF ≅ 3.5%	≤3.3nF	≤100nF	≤330nF	—	—	
				DF ≅ 5%	≤27nF	≤220nF	<470nF	≤1μF	≤2.2μF	
				DF ≅ 7.5%	—	—	≤1μF	≤2.2μF	≤4.7μF	
				DF ≅ 10%	≤100nF	≤4.7μF	≤10μF	≤22μF	≤47μF	
			10V	DF ≅ 2.5%	—	≤10nF	≤100nF	≤220nF	<1μF	
				DF ≅ 3.5%	≤3.3nF	≤100nF	≤330nF	—	—	
				DF ≅ 5%	≤27nF	≤220nF	<470nF	≤1μF	≤2.2μF	
				DF ≅ 7.5%	—	≤1μF	≤1μF	≤2.2μF	≤4.7μF	
				DF ≅ 10%	≤1μF	≤10μF	≤22μF	≤47μF	≤100μF	
			≅ 6.3V	DF ≅ 2.5%	—	≤10nF	≤100nF	≤220nF	—	
				DF ≅ 3.5%	≤3.3nF	≤100nF	≤330nF	—	≤1μF	
				DF ≅ 5%	≤27nF	≤220nF	≤680nF	≤1μF	≤2.2μF	
				DF ≅ 7.5%	—	≤1μF	—	4.7μF	≤10μF	
				DF ≅ 10%	≤4.7μF	≤22μF	≤47μF	≤47μF	≤100μF	

序号 NO.	项目 Item	技术规格 Technical Specification		测试方法 Test Method and Remarks												
3	绝缘电阻 (IR) Insulation Resistance	<table border="1"> <tr> <td>I类 Class I</td> <td>C≤10 nF, Ri≥5000MΩ C>10 nF, Ri•Cr≥500S</td> </tr> <tr> <td>II类 Class II</td> <td>C≤25 nF, Ri≥10000MΩ C>25 nF, Ri•Cr≥100S</td> </tr> </table>		I类 Class I	C≤10 nF, Ri≥5000MΩ C>10 nF, Ri•Cr≥500S	II类 Class II	C≤25 nF, Ri≥10000MΩ C>25 nF, Ri•Cr≥100S	测试电压: 额定电压 (最高 500V) 测试时间: 60±5 秒 测试湿度: ≤75% 测试温度: 25℃±3℃ 测试充放电电流: ≤50mA Measuring Voltage: Rated Voltage (Max 500V) Duration: 60±5s Test Humidity: ≤75% Test Temperature: 25℃±3℃ Test Current: ≤50mA								
I类 Class I	C≤10 nF, Ri≥5000MΩ C>10 nF, Ri•Cr≥500S															
II类 Class II	C≤25 nF, Ri≥10000MΩ C>25 nF, Ri•Cr≥100S															
4	介电电强度 (DWV) Dielectric Withstanding Voltage	不应有介质被击穿或损伤 No breakdown or damage.	<table border="1"> <tr> <td>Ur<100V</td> <td> 测量电压: I类: 300% Ur II类: 250% Ur 时间: 1~5 秒 充/放电电流: 不应超过 50mA Measuring Voltage: I class:300% Ur II class :250% Ur Duration: 1~5s Charge/ Discharge Current: 50mA max. </td> </tr> <tr> <td>100V≤Ur<500V</td> <td>施加额定电压的 200%, 5 秒, 最大电流不超过 50mA Force 200%Rated voltage for 5 second. Max..current should not exceed 50 mA.</td> </tr> <tr> <td>500V≤Ur≤1000V</td> <td>施加额定电压的 150%, 5 秒, 最大电流不超过 50mA Force 150%Rated voltage for 5 second. Max..current should not exceed 50 mA.</td> </tr> <tr> <td>1000V<Ur≤2000V</td> <td>施加额定电压的 120%, 5 秒, 最大电流不超过 50mA Force 120%Rated voltage for 5 seconds. Max..current should not exceed 50 mA.</td> </tr> <tr> <td>Ur >2000V</td> <td>施加额定电压的 120%, 5 秒, 最大电流不超过 10mA Force 120%Rated voltage for 5 seconds. Max..current should not exceed 10 mA.</td> </tr> </table>	Ur<100V	测量电压: I类: 300% Ur II类: 250% Ur 时间: 1~5 秒 充/放电电流: 不应超过 50mA Measuring Voltage: I class:300% Ur II class :250% Ur Duration: 1~5s Charge/ Discharge Current: 50mA max.	100V≤Ur<500V	施加额定电压的 200%, 5 秒, 最大电流不超过 50mA Force 200%Rated voltage for 5 second. Max..current should not exceed 50 mA.	500V≤Ur≤1000V	施加额定电压的 150%, 5 秒, 最大电流不超过 50mA Force 150%Rated voltage for 5 second. Max..current should not exceed 50 mA.	1000V<Ur≤2000V	施加额定电压的 120%, 5 秒, 最大电流不超过 50mA Force 120%Rated voltage for 5 seconds. Max..current should not exceed 50 mA.	Ur >2000V	施加额定电压的 120%, 5 秒, 最大电流不超过 10mA Force 120%Rated voltage for 5 seconds. Max..current should not exceed 10 mA.			
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5	外观 Appearance	无可见损伤 No visible damage		目视检查 Visual inspection												
6	尺寸 Physical Dimension	在规定尺寸范围内 Within the specified dimensions		使用卡尺 Use caliper												
7	破坏性物理分析 DPA	无缺陷或异常 No defects or abnormalities		按照 EIA-469 Accounting to EIA-469												
8	高温存储 High Temperature Exposure	<table border="1"> <tr> <td>项目 Item</td> <td>I类 Class I</td> <td>II类 Class II</td> </tr> <tr> <td>ΔC/C</td> <td>≤±2.5%或±0.25pF, 取两者中最大者 ≤±2.5% or ±0.25pF, whichever is larger.</td> <td>≤±12.5%</td> </tr> <tr> <td>DF</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> <tr> <td>IR</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> </table>		项目 Item	I类 Class I	II类 Class II	ΔC/C	≤±2.5%或±0.25pF, 取两者中最大者 ≤±2.5% or ±0.25pF, whichever is larger.	≤±12.5%	DF	同初始标准 Same to initial value.		IR	同初始标准 Same to initial value.		温度: 125℃ 实验电压: 不施加电压 实验时间: 1000 小时 放置条件: 室温 放置时间: 24 小时 (I 类); 48 小时 (II 类) Temperature: 125℃ Voltage: without Duration: 1000h Recovery conditions: Room temperature Recovery Time: 24h (Class1) or 48h (Class2)
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11	寿命试验 Life test	<table border="1"> <tbody> <tr> <td>ΔC/C</td> <td>I 类: ≤±2.5%或±0.25pF 取两者之中较大者 II 类: ≤±15% Class I: ≤±2.5% or ±0.25pF, whichever is larger. Class II: ≤±15%</td> </tr> <tr> <td>DF</td> <td>同初始标准 Same to initial value.</td> </tr> <tr> <td rowspan="2">IR</td> <td>I 类: Ri≥5000MΩ或 Ri•Cr≥50S 取两者之中较小者。 Class I: Ri≥5000MΩ or Ri•Cr≥50S, whichever is smaller.</td> </tr> <tr> <td>II 类: Ri≥1000MΩ或 Ri•Cr≥10S 取两者之中较小者。 Class II: Ri≥1000MΩ or Ri•Cr≥10S, whichever is smaller.</td> </tr> <tr> <td colspan="2">外观: 无可见损伤 Appearance: No visible damage</td> </tr> </tbody> </table>	ΔC/C	I 类: ≤±2.5%或±0.25pF 取两者之中较大者 II 类: ≤±15% Class I: ≤±2.5% or ±0.25pF, whichever is larger. Class II: ≤±15%	DF	同初始标准 Same to initial value.	IR	I 类: Ri≥5000MΩ或 Ri•Cr≥50S 取两者之中较小者。 Class I: Ri≥5000MΩ or Ri•Cr≥50S, whichever is smaller.	II 类: Ri≥1000MΩ或 Ri•Cr≥10S 取两者之中较小者。 Class II: Ri≥1000MΩ or Ri•Cr≥10S, whichever is smaller.	外观: 无可见损伤 Appearance: No visible damage		电压: Ur<500V: COG 2 倍额定电压 Ur<500V: X* 加载电压 (见下表) <table border="1"> <thead> <tr> <th>规格</th> <th>容量</th> <th>试验电压</th> <th>规格</th> <th>容量</th> <th>试验电压</th> </tr> </thead> <tbody> <tr> <td>0201</td> <td>≥10nF</td> <td rowspan="6">1.5Ur</td> <td>0201</td> <td><10nF</td> <td rowspan="6">20r</td> </tr> <tr> <td>0402</td> <td>≥47nF</td> <td>0402</td> <td><47nF</td> </tr> <tr> <td>0603</td> <td>≥220nF</td> <td>0603</td> <td><220nF</td> </tr> <tr> <td>0805</td> <td>≥470nF</td> <td>0805</td> <td><470nF</td> </tr> <tr> <td>1206</td> <td>≥1μF</td> <td>1206</td> <td><1μF</td> </tr> <tr> <td>1210</td> <td>≥1μF</td> <td>1210</td> <td><1μF</td> </tr> </tbody> </table> 500V≤Ur≤630V: 1.5 倍额定电压 Ur>630V: 1 倍额定电压 时间: 1000 小时 温度: 125°C(X7*), 105°C(X6*), 85°C(X5*) 充电电流: 不应超过 50mA 放置条件: 室温 放置时间: 24 小时 (I 类), 或 48 小时 (II 类)。 Applied Voltage: Ur<500V : 2× Rated Voltage(COG) Ur<500V: X* On load voltage <table border="1"> <thead> <tr> <th>规格</th> <th>容量</th> <th>试验电压</th> <th>规格</th> <th>容量</th> <th>试验电压</th> </tr> </thead> <tbody> <tr> <td>0201</td> <td>≥10nF</td> <td rowspan="6">1.5Ur</td> <td>0201</td> <td><10nF</td> <td rowspan="6">20r</td> </tr> <tr> <td>0402</td> <td>≥47nF</td> <td>0402</td> <td><47nF</td> </tr> <tr> <td>0603</td> <td>≥220nF</td> <td>0603</td> <td><220nF</td> </tr> <tr> <td>0805</td> <td>≥470nF</td> <td>0805</td> <td><470nF</td> </tr> <tr> <td>1206</td> <td>≥1μF</td> <td>1206</td> <td><1μF</td> </tr> <tr> <td>1210</td> <td>≥1μF</td> <td>1210</td> <td><1μF</td> </tr> </tbody> </table> 500V≤Ur≤630V: 1.5×Rated Voltage Ur>630V: 1×Rated Voltage Duration: 1000h Temperature: 125°C(X7*), 105°C(X6*), 85°C(X5*) Charge/ Discharge Current: 50mA max. Recovery Conditions: Room Temperature Recovery Time: 24h (I class), or 48h (II class)	规格	容量	试验电压	规格	容量	试验电压	0201	≥10nF	1.5Ur	0201	<10nF	20r	0402	≥47nF	0402	<47nF	0603	≥220nF	0603	<220nF	0805	≥470nF	0805	<470nF	1206	≥1μF	1206	<1μF	1210	≥1μF	1210	<1μF	规格	容量	试验电压	规格	容量	试验电压	0201	≥10nF	1.5Ur	0201	<10nF	20r	0402	≥47nF	0402	<47nF	0603	≥220nF	0603	<220nF	0805	≥470nF	0805	<470nF	1206	≥1μF	1206	<1μF	1210	≥1μF	1210	<1μF
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序号 NO.	项目 Item	技术规格 Technical Specification	测试方法 Test Method and Remarks												
12	可焊性 Solder ability	上锡率应大于 95% 外观：无可见损伤。 At least 95% of the terminal electrode is covered by new solder. Visual Appearance: No visible damage.	将电容在 80~120℃ 的温度下预热 10~30 秒。 Preheating conditions: 80 to 120℃; 10~30s. 有铅焊料：(Sn/Pb: 63/37) 浸锡温度：235±5℃ 浸锡时间：2±0.5s Solder Temperature: 235±5℃ Duration: 2±0.5s 无铅焊料： 浸锡温度：245±5℃ 浸锡时间： 3±0.3s Solder Temperature: 245±5℃ Duration: 3±0.3s												
13	耐焊接热 Resistance to Soldering Heat	<table border="1"> <thead> <tr> <th>项目 Item</th> <th>I 类 Class I</th> <th>II 类 Class II</th> </tr> </thead> <tbody> <tr> <td>ΔC/C</td> <td>≤±2.5% 或 ±0.25pF, 取两者之中较大者。 ≤±2.5% or ±0.25pF, whichever is larger.</td> <td>±15%</td> </tr> <tr> <td>DF</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> <tr> <td>IR</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> </tbody> </table> 外观：无可见损伤 上锡率：≥95% Appearance: No visible damage. At least 95% of the terminal electrode is covered by new solder.	项目 Item	I 类 Class I	II 类 Class II	ΔC/C	≤±2.5% 或 ±0.25pF, 取两者之中较大者。 ≤±2.5% or ±0.25pF, whichever is larger.	±15%	DF	同初始标准 Same to initial value.		IR	同初始标准 Same to initial value.		将电容在 100~200℃ 的温度下预热 60~120 秒。 浸锡温度：265±5℃ 浸锡时间：10±1s 然后取出溶剂清洗干净, 在 10 倍以上的显微镜底下观察。 放置时间：24±2 小时 放置条件：室温 Preheating conditions: 100 to 200℃; 60~120s. Solder Temperature: 265±5℃ Duration: 10±1s Clean the capacitor with solvent and examine it with a 10X(min.) microscope. Recovery Time: 24±2h Recovery condition: Room temperature
项目 Item	I 类 Class I	II 类 Class II													
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14	静电放电 ESD	<table border="1"> <thead> <tr> <th>项目 Item</th> <th>I 类 Class I</th> <th>II 类 Class II</th> </tr> </thead> <tbody> <tr> <td>ΔC/C</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> <tr> <td>DF</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> <tr> <td>IR</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> </tbody> </table> 外观：无可见损伤 Appearance: No visible damage	项目 Item	I 类 Class I	II 类 Class II	ΔC/C	同初始标准 Same to initial value.		DF	同初始标准 Same to initial value.		IR	同初始标准 Same to initial value.		参照 AEC-Q200-002 方法进行 ESD 静电放电试验； 放电电压：2kV~22kV 按 2kV 步进测试。 每个样品每个电极承受两次放电，正、负级性各 1 次； 样品经过指定等级的电压后符合验收标准要求，则使用原样品进入下一个电压应力等级试验。 ESD electrostatic discharge test was carried out according to AEC-Q200-002 method: Discharge voltage: 2kV~22kV according to 2kV step test. Each sample is subjected to two discharges per electrode, one positive and one negative grade. After the sample meets the requirements of the acceptance criteria after passing the specified level of voltage, the original sample is used to enter the next voltage stress level test
项目 Item	I 类 Class I	II 类 Class II													
ΔC/C	同初始标准 Same to initial value.														
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15	抗弯曲强度 Bending Strength	<table border="1"> <thead> <tr> <th>项目 Item</th> <th>I 类 Class I</th> <th>II 类 Class II</th> </tr> </thead> <tbody> <tr> <td>ΔCC</td> <td>≤±5.0% 或 ±0.5pF, 取两者之中较大者。 ≤±5.0% or ±0.5pF, whichever is larger.</td> <td>-10%~+10%</td> </tr> <tr> <td>DF</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> <tr> <td>IR</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> </tbody> </table> 外观：无可见损伤 Appearance: No visible damage	项目 Item	I 类 Class I	II 类 Class II	ΔCC	≤±5.0% 或 ±0.5pF, 取两者之中较大者。 ≤±5.0% or ±0.5pF, whichever is larger.	-10%~+10%	DF	同初始标准 Same to initial value.		IR	同初始标准 Same to initial value.		试验基板：Al ₂ O ₃ 或 PCB 弯曲深度：≥ 2mm 施压速度：1mm/sec.; 单位：mm 保持时间：60 s 应在弯曲状态下进行测量 Test Board: Al ₂ O ₃ or PCB Warp: ≥ 2mm Speed: 1mm/sec. Unit: mm Hold time: 60 sec The measurement should be made with the board in the bending position. 
项目 Item	I 类 Class I	II 类 Class II													
ΔCC	≤±5.0% 或 ±0.5pF, 取两者之中较大者。 ≤±5.0% or ±0.5pF, whichever is larger.	-10%~+10%													
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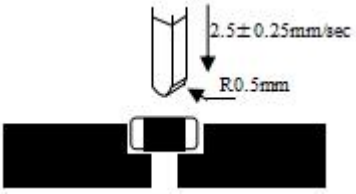
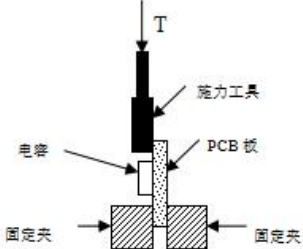
注解：

专门预处理*（仅对 2 类电容器）：

将电容器放在上限类别温度或按详细规范中可能规定的更高温度下经 1h 后，接着在试验的标准大气条件下恢复 24±1h。

Note:

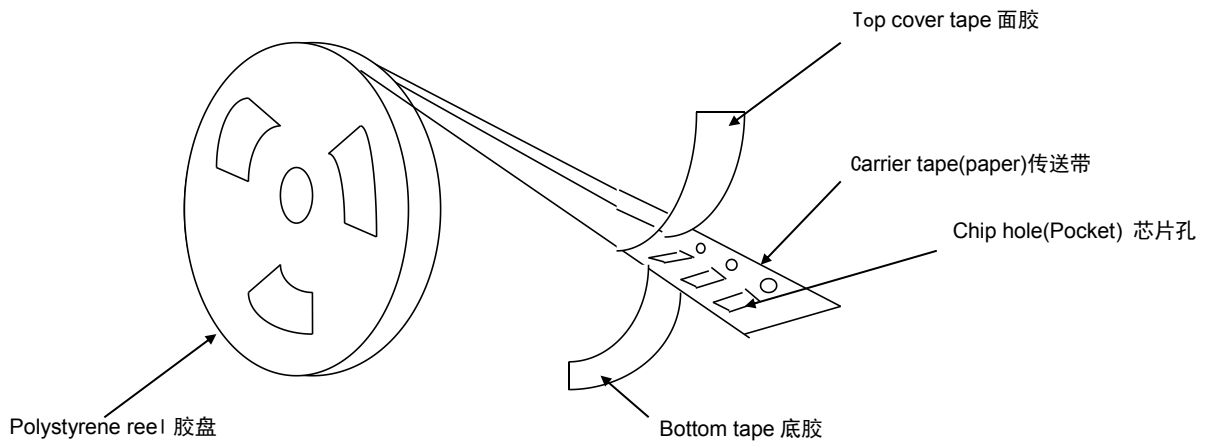
Preheating: (only for class2 capacitor) is a method to treat the capacitor before measurement. First, place the capacitor in the up-category temperature or other specified higher temperature environment for 1hour. Then recovery the capacitor at standard pressure conditions for 24±1hours.

序号 NO.	项目 Item	技术规格 Technical Specification	测试方法 Test Method and Remarks																							
16	射束负载 (断裂强度) Beam load (breaking strength)	<table border="1"> <thead> <tr> <th>规格 Type</th> <th>产品厚度 Product thickness</th> <th>最小受力 Min force</th> </tr> </thead> <tbody> <tr> <td rowspan="2">≤AM05</td> <td>> 0.5mm</td> <td>20N</td> </tr> <tr> <td>≤0.5mm</td> <td>8N</td> </tr> <tr> <td rowspan="2">≥AM06</td> <td>≥1.25mm</td> <td>54N</td> </tr> <tr> <td>< 1.25mm</td> <td>15N</td> </tr> </tbody> </table>	规格 Type	产品厚度 Product thickness	最小受力 Min force	≤AM05	> 0.5mm	20N	≤0.5mm	8N	≥AM06	≥1.25mm	54N	< 1.25mm	15N	<p>如图所示 产品在测试过程中瓷体断裂时所受力必须大于最小承受力。 As shown in the picture The force on the porcelain body when the product breaks during the test must be greater than the minimum bearing force.</p> 										
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17	端子强度 (SMD) Terminal strength	<table border="1"> <thead> <tr> <th>项目 Item</th> <th>I类 Class I</th> <th>II类 Class II</th> </tr> </thead> <tbody> <tr> <td>ΔCC</td> <td>±0.5%</td> <td>-10%~+10%</td> </tr> <tr> <td>DF</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> <tr> <td>IR</td> <td colspan="2">同初始标准 Same to initial value.</td> </tr> <tr> <td colspan="3">外观: 无可见损伤 Appearance: No visible damage</td> </tr> </tbody> </table>	项目 Item	I类 Class I	II类 Class II	ΔCC	±0.5%	-10%~+10%	DF	同初始标准 Same to initial value.		IR	同初始标准 Same to initial value.		外观: 无可见损伤 Appearance: No visible damage			<p>如图所示 慢慢施加一个T的力到电容侧面瓷体上, 并保持 60+1 秒。 As shown in the picture Slowly apply a T force to the porcelain body on the side of the capacitor and hold for 60+1 seconds.</p> <table border="1"> <thead> <tr> <th>规格</th> <th>施加力 T</th> </tr> </thead> <tbody> <tr> <td>≤AM02</td> <td>2N</td> </tr> <tr> <td>AM03</td> <td>10N</td> </tr> <tr> <td>>AM03</td> <td>17.7N</td> </tr> </tbody> </table> 	规格	施加力 T	≤AM02	2N	AM03	10N	>AM03	17.7N
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18	温度特性 Temperature characteristics	<table border="1"> <thead> <tr> <th>项目 Item</th> <th>ΔCC</th> <th>温度范围</th> </tr> </thead> <tbody> <tr> <td>C0G</td> <td>±30ppm</td> <td>-55°C~125°C</td> </tr> <tr> <td>X7R</td> <td>±15%</td> <td>-55°C~125°C</td> </tr> <tr> <td>X7S</td> <td>±22%</td> <td>-55°C~125°C</td> </tr> <tr> <td>X7T</td> <td>-33%~+22%</td> <td>-55°C~125°C</td> </tr> <tr> <td>X5R</td> <td>±15%</td> <td>-55°C~85°C</td> </tr> </tbody> </table>	项目 Item	ΔCC	温度范围	C0G	±30ppm	-55°C~125°C	X7R	±15%	-55°C~125°C	X7S	±22%	-55°C~125°C	X7T	-33%~+22%	-55°C~125°C	X5R	±15%	-55°C~85°C	<p>在下限温度、20°C、上限温度三个温度点分别测量产品电性能 The electrical properties of the product are measured at three temperature points of lower limit temperature, 20°C and upper limit temperature</p>					
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序号 NO.	项目 Item	技术规格 Technical Specification			测试方法 Test Method and Remarks
20	机械冲击 Mechanical shock	项目 Item	I类 Class I	II类 Class II	应沿试件的3个互相垂直轴,在每个方向上实施3次冲击试验(共计18次冲击)。 脉冲波形:正弦半波 持续时长:0.5毫秒 峰值:1500g 速度变化:4.7m/s Three impact tests (18 shocks in total) should be performed in each direction along the three perpendicular axes of the specimen. Pulse waveform: sinusoidal half-wave Duration: 0.5 ms Peak: 1500g Speed change: 4.7m/s
		ΔCC	$\leq \pm 2.5\%$ 或 $\pm 0.25\text{pF}$, 取两者之中较大者。 $\leq \pm 2.5\%$ or $\pm 0.25\text{pF}$, whichever is larger.	-10%~+10%	
		DF	同初始标准 Same to initial value.		
		IR	同初始标准 Same to initial value.		
		外观: 无可见损伤 Appearance: No visible damage			

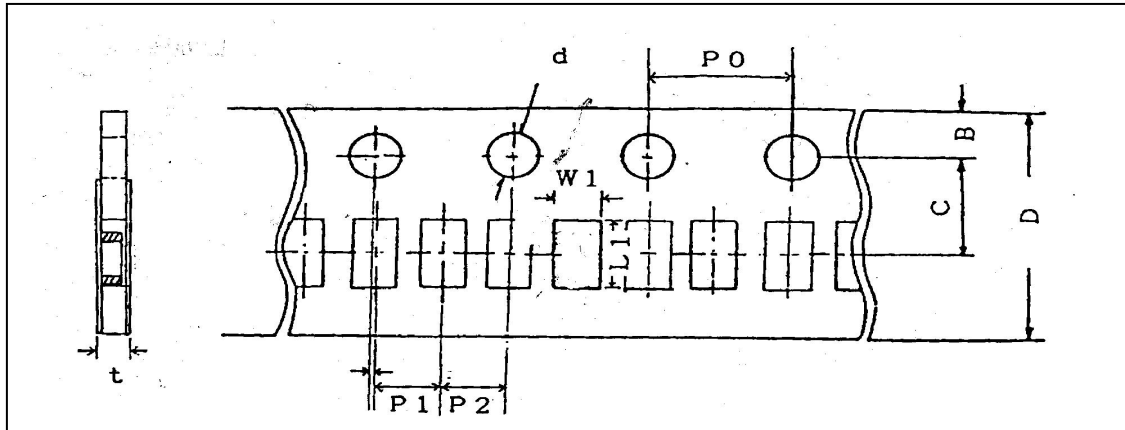
◆ 包装
Package

- * 纸带卷盘结构
Paper Taping



* AM01、AM02 纸带编带尺寸大小

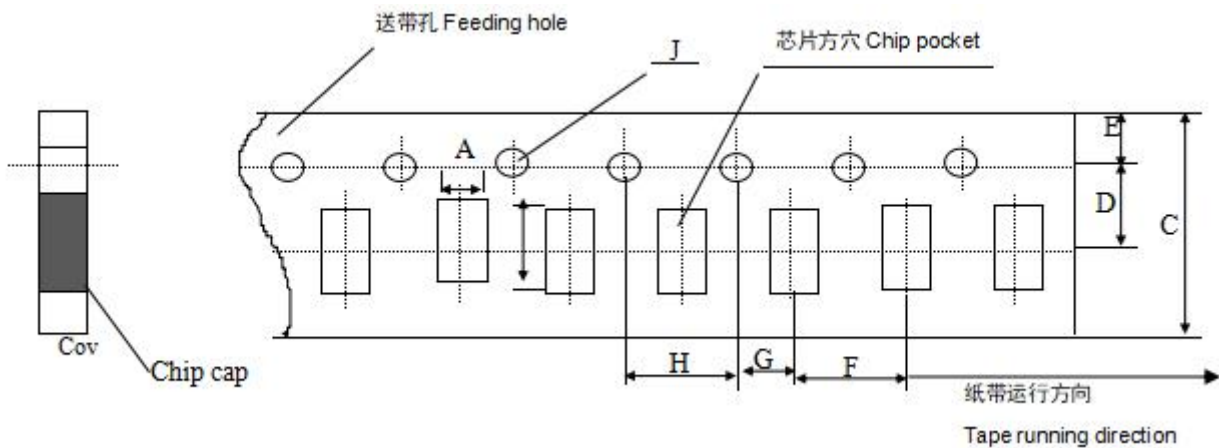
Dimensions of paper taping for AM01、AM02 type



代号 Code	W1	L1	D	C	B	P1	P2	P0	d	t
AM01	0.37±0.10	0.67±0.10	8.00±0.10	3.50±0.05	1.75±0.10	2.00±0.05	2.00±0.05	4.00±0.10	1.50-0/+0.10	0.80 Below
AM02	0.65±0.10	1.15±0.10	8.00±0.10	3.50±0.05	1.75±0.10	2.00±0.05	2.00±0.05	4.00±0.10	1.50-0/+0.10	0.80 Below

* 适合 ‘AM03, AM05, AM06’ 常规尺寸产品的纸带尺寸

Dimensions of paper taping for AM03, AM05, AM06 types.



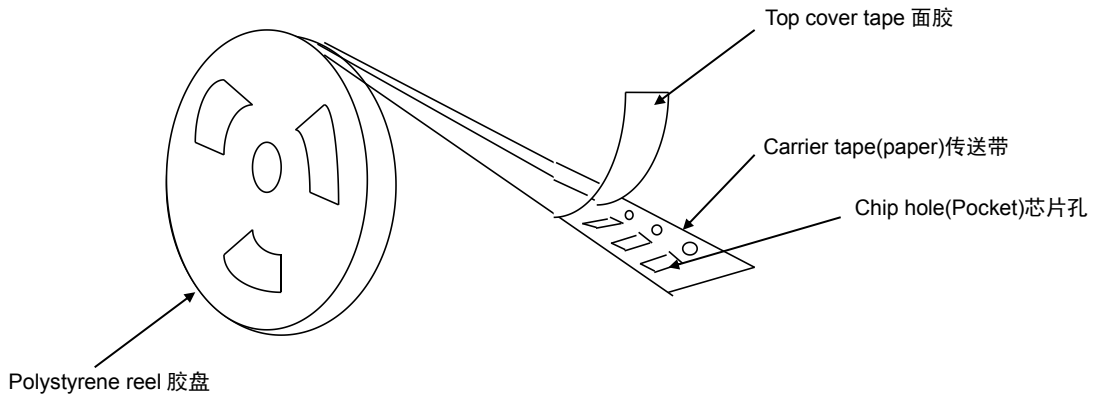
代号 Code 纸带规格 paper size	A	B	C	D*	E	F	G*	H	J	T
AM03	1.10±0.10	1.90±0.10	8.00±0.10	3.50±0.05	1.75±0.10	4.00±0.10	2.00±0.10	4.00±0.10	1.50-0/+0.10	1.10 Max
AM05	1.45±0.15	2.30±0.15	8.00±0.15	3.50±0.05	1.75±0.10	4.00±0.10	2.00±0.10	4.00±0.10	1.50-0/+0.10	1.10 Max
AM06	1.80±0.20	3.40±0.20	8.00±0.20	3.50±0.05	1.75±0.10	4.00±0.10	2.00±0.10	4.00±0.10	1.50-0/+0.10	1.10 Max

注意：*表示此处对尺寸的要求非常精确。

Note: The place with "*" means where needs exactly dimensions.

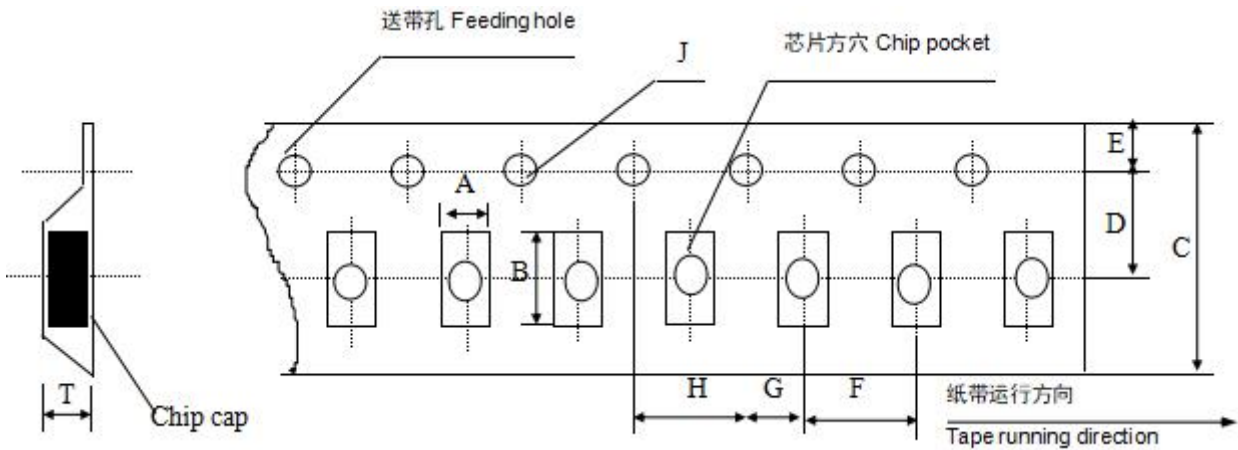
* 塑胶卷盘结构

Embossed taping



* 塑胶带尺寸结构(适合‘AM05~AM12’ 型产品)

Dimensions of embossed taping for AM05~AM12 type



Unit: mm

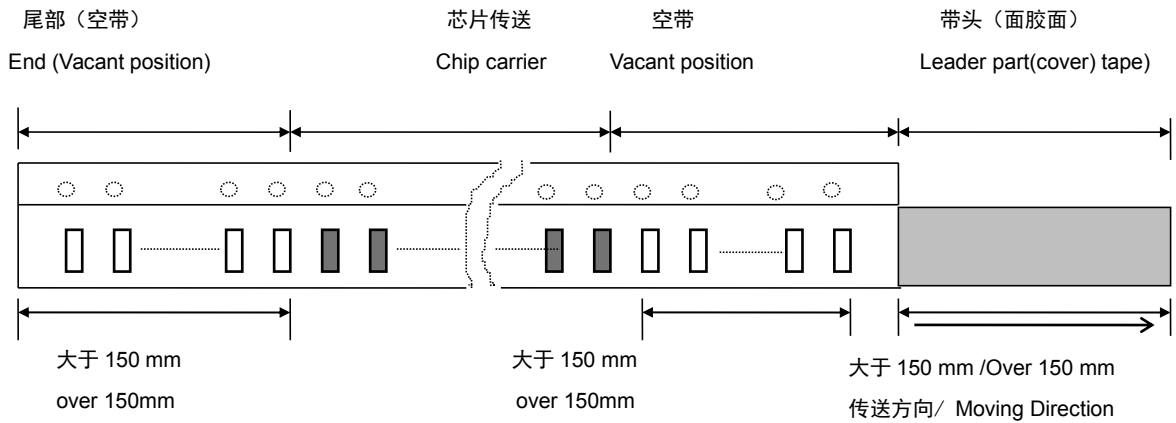
代号 Code 规格 Tape size	A	B	C	D*	E	F	G*	H	J	T
AM05	1.55 ± 0.20	2.35 ± 0.20	8.00 ± 0.20	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.10	4.00 ± 0.10	1.50 -0/+0.10	1.50 Max
AM06	1.95 ± 0.20	3.60 ± 0.20	8.00 ± 0.20	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.10	4.00 ± 0.1	1.50 -0/+0.10	1.85 Max
AM10	2.70 ± 0.10	3.42 ± 0.10	8.00 ± 0.10	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.55 -0/+0.10	3.2 Max
AM08	2.20 ± 0.10	4.95 ± 0.10	12.00 ± 0.10	5.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.50 -0/+0.10	3.0 Max
AM12	3.66 ± 0.10	4.95 ± 0.10	12.00 ± 0.10	5.50 ± 0.05	1.75 ± 0.10	8.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.55 -0/+0.10	4.0 Max
AM20	6.2 ± 0.1	6.7 ± 0.1	12.00 ± 0.10	5.50 ± 0.05	1.75 ± 0.10	8.00 ± 0.10	2.00 ± 0.05	4.00 ± 0.10	1.55 -0/+0.10	2.4 ± 0.10

备注：*表示此处对尺寸的要求非常精确。

Note: The place with “*” means where needs exactly dimensions.

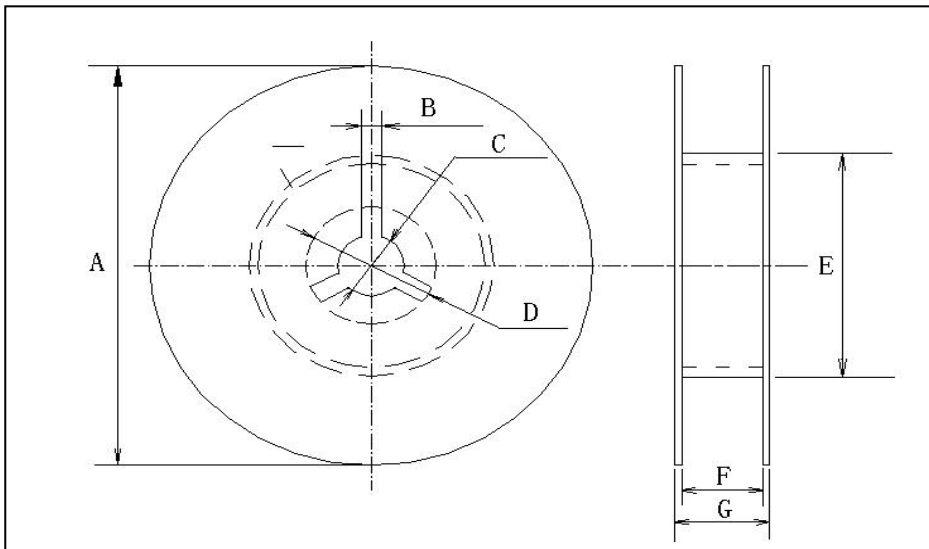
* 传送带的前后结构

Structure of leader part and end part of the carrier paper



* 卷盘尺寸

Reel dimensions (unit: mm)

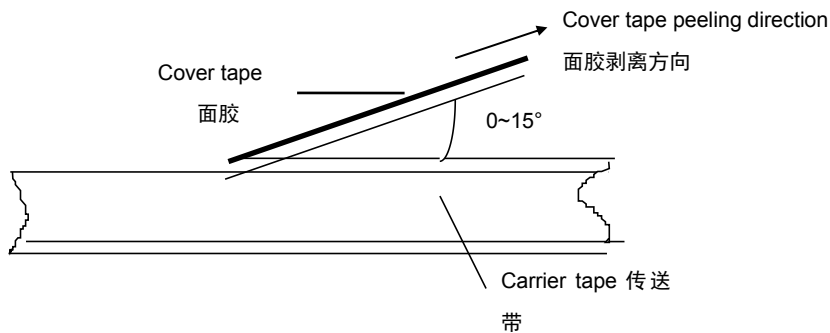


卷盘型号 Reel model	A	B	C	D	E	F	G
7'REEL	$\phi 178 \pm 2.0$	3.0	$\phi 13 \pm 0.5$	$\phi 21 \pm 0.8$	$\phi 50$ 或更大 $\phi 50$ or more	10.0 ± 1.5	12max

* 关于卷带的说明：面胶剥离强度

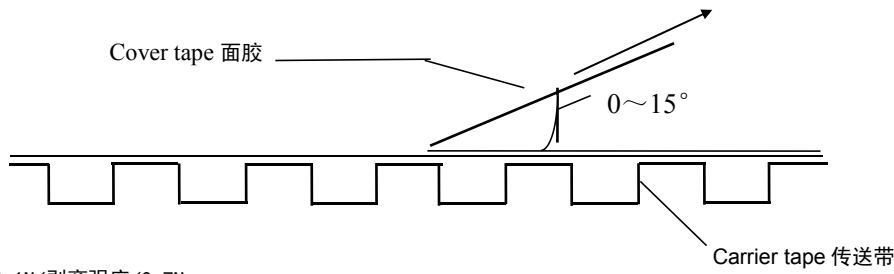
Taping specification: top tape peeling strength

* 纸带 Paper Taping



* 塑料胶盘 Embossed Taping

Cover tape peeling direction 面胶剥离方向



标准: 0.1N<剥离强度<0.7N

Standard: 0.1N < peeling strength < 0.7N

在剥离时, 纸带不能有纸碎, 也不能粘在底、面胶上。

No paper dirty remains on the scotch when peeling, and sticks to top and bottom tape.

* 塑料盒散包装

Bulk Case Package

单位 (unit) :mm

Symbol	A	B	T	C	D	E
Dimension	6.80±0.10	8.80±1.00	12.00±0.10	15.00+0.10/-0	2.00+0/-0.10	4.70±0.10
Symbol	F	W	G	H	L	I
Dimension	31.50+0.20/-0	36.00+0/-0.20	19.00±0.35	7.00±0.35	110.00±0.70	5.00±0.35

* 包装数量

Packing Quantity

尺寸 (SIZE)	包装形式和数量 (Package Style & Quantity) unit: pcs			
	纸带卷盘 (PT)	胶带卷盘 (ET)	塑料盒散装 (BC)	一般散装 (BP)
AM01	15000	-----	20000	5000
AM02	10000	-----	20000	5000
AM03	4000	-----	15000	5000
AM05	4000	3000	10000	5000
AM06	4000	T≤1.35mm 3000 T>1.35mm 2000	5000	5000
AM10	-----	T≤1.80mm 2000 T>1.80mm 1000	-----	2000
AM08	-----	2000	-----	2000
AM12	-----	T≤1.85mm 1000 T>1.85mm 500	-----	2000
AM20	-----	500	-----	-----

注意: 包装的形式和数量可根据客户的要求来定。

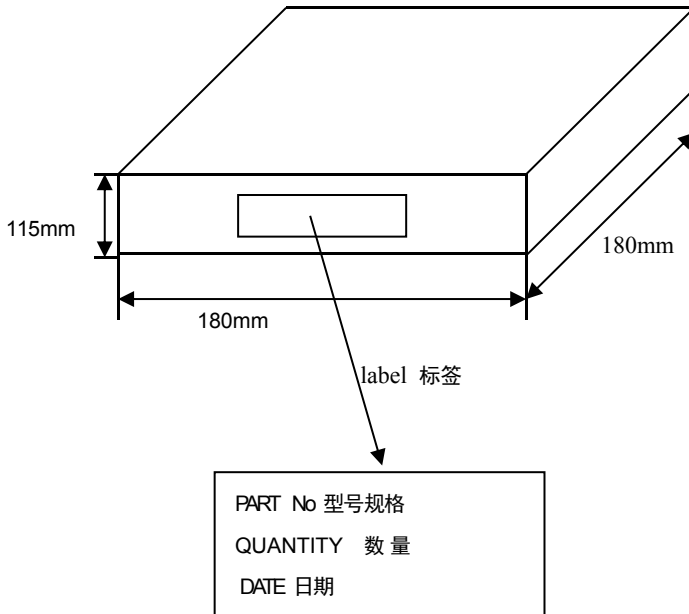
Note: We can choose packing style and quantity can be according to the customer's requirement.

*** 外包装**
Outer packing

小包装 The first package

Quantity: 10 reels

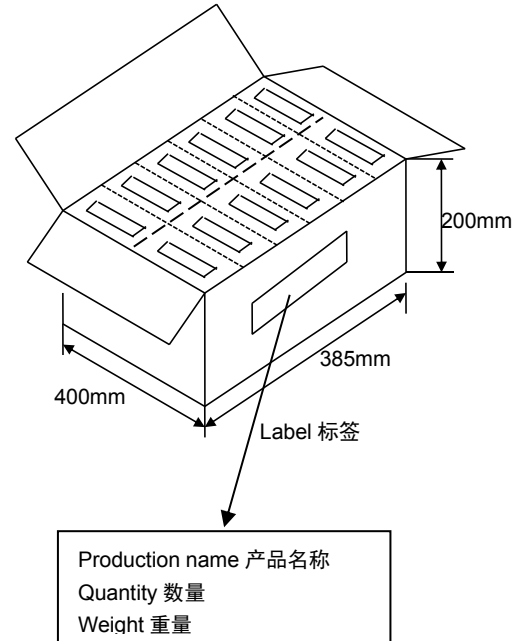
数量: 10 卷



大包装 The second package

Quantity: 6 cases

数量: 6 盒


◆储存方法
Storage Methods

* 确保芯片可焊性良好的贮存期限为 1 年(在包装好已交付的情况下), 时间计算按照外包装上出厂日期核算, 若超过 1 年, 应确认产品的焊接性能后方可使用。

The guaranteed period for solder ability is 12 months (Under deliver package condition).Time calculation is based on the date of manufacture on the outer packaging. If it exceeds 1 year .The welding performance of the product should be confirmed before use

* 储存条件 Storage conditions:

储存温度/Temperature 5~40℃

储存相对湿度/Relative Humidity 20~70%

* 产品禁止在有腐蚀性环境存放(如硫磺, 氯气、酸), 否则会导致端电极氧化影响焊接性

The product is prohibited from being stored in corrosive environments (such as sulfur, chlorine, acid), otherwise it may cause oxidation of the end electrode and affect weld ability

* 避免受潮和灰尘等物质影响, 产品应保管于货架上

To avoid the influence of moisture and dust, products should be stored on shelves

* 产品保管中, 应避免热冲击、振动以及光照等

During product storage, thermal shock, vibration, and light exposure should be avoided

* 产品应密封包装存放

Products should be stored in sealed packaging

◆使用前的注意事项
Precautions Before Use

多层片式瓷介电容器(MLCC)在短路或开路的电路中都有可能失效, 在超出本规格书或相关说明书中所述使用频率的恶劣工作环境, 或外界机械力超压作用下, 电容芯片都有可能着火、燃烧甚至爆炸, 所以在使用的时候, 首先应考虑按本规格书的有关说明来进行, 如有不明之处, 请联系我们技术部、品管部或生产部。

The Multi-layer Ceramic Capacitors (MLCC) may fail in a short circuit mode or in an open circuit mode when subjected to severe conditions of electrical environment and / or mechanical stress beyond the specified "rating" and specified "conditions" in the specification, which will result in burn out, flaming or glowing in the worst case. Following "precautions for "safety" and Application Notes shall be taken in your major consideration. If you have a question about the precautions for handling, please contact our engineering section or factory.

*本规格书保证我司产品作为一个单体时的质量

*** 焊接的条件与相关图表**

Soldering Profile

为避免因温度的突然变化而引起的芯片开裂或局部爆炸的现象发生, 请按有关温度曲线图表来进行. (请参考附页中的图表)

To avoid the crack problem by sudden temperature change, follow the temperature profile in the adjacent graph (refer to the graph in the enclosure page).

*** 手工焊接**

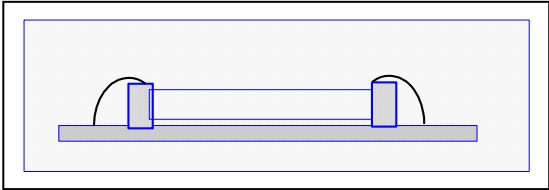
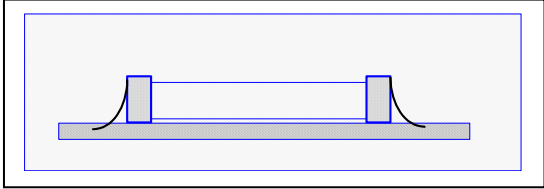
Manual Soldering

手工焊接很容易因为芯片局部受热不均而引起瓷体微裂或局部爆炸的现象. 在焊接时, 如果操作者不小心, 会使烙铁头直接同电容芯片的瓷体部分接触, 这样很容易使电容芯片因热冲击而受损或出现其他意外. 因此, 使用电烙铁手工焊接时应仔细操作, 并对电烙铁的尖端的选择和尖端温度控制应多加小心.

Manual soldering can pose a great risk of creating thermal cracks in capacitors. The hot soldering iron tip comes into direct contact with the end terminations, and operator's careless may cause the tip of the soldering iron to come into direct contact with the ceramic body of the capacitor. Therefore the soldering iron must be handled carefully, and pay much attention to the selection of the soldering iron tip and temperature contact of the tip.

***适量的焊料**

Optimum Solder Amount for Reflow Soldering

<p>焊料过多 Too much solder</p>		<p>这样会因端头压力过大而 可能引起芯片受损 Cracks tend to occur due to large stress.</p>
<p>焊料太少 Not enough solder</p>		<p>固定力量不足, 可能会引起 电容芯片与线路接触不良 Weak holding force may cause badconnection between the capacitor and PCB.</p>

*** 推荐焊料用量**

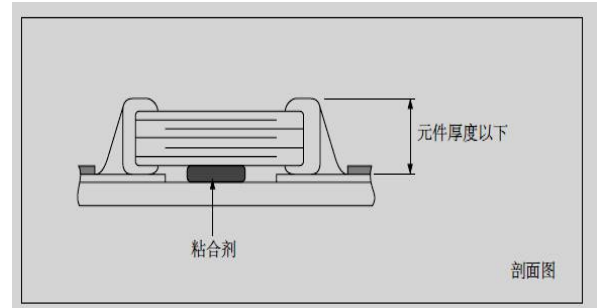
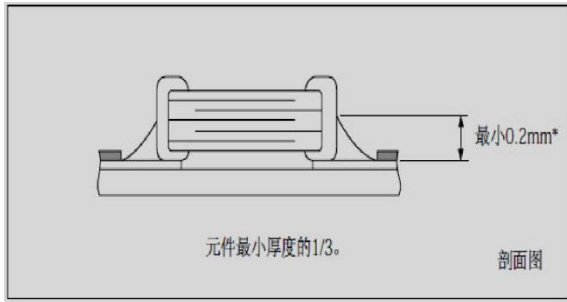
Recommended Soldering amounts

回流焊接的最佳焊料用量

The optimal solder fillet amounts for re-flow soldering

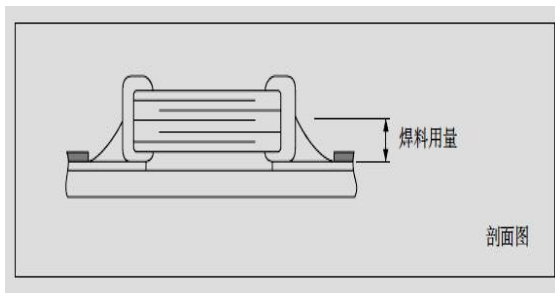
波峰焊接的最佳焊料用量

The optimal solder fillet amounts for wave soldering



使用烙铁返修时的最佳焊料量

The optimal solder fillet amounts for reworking by using soldering iron



* 推荐焊接方式

Recommended Soldering Method

规格 Type	温度特性 Temperature characteristics	焊接方式 Welding method	规格 Type	温度特性 Temperature characteristics	焊接方式 Welding method
AM01	NPO	R	AM05	NPO	R
	X7R /X7S/X7T/X5R	R		X7R /X7S/X7T/X5R	R
AM02	NPO	R	AM06	NPO	R
	X7R /X7S/X7T/X5R	R		X7R /X7S/X7T/X5R	R
AM03	NPO	R	≥AM10	NPO	R
	X7R /X7S/X7T/X5R	R		X7R /X7S/X7T/X5R	R

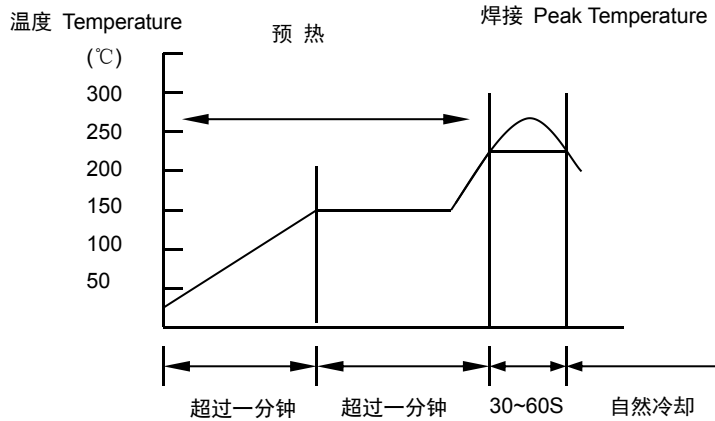
焊接方式 Soldering method:

R—回流焊 Reflow Soldering

W—波峰焊 Wave Soldering

◆ 推荐焊接温度曲线图
The temperature profile for soldering

* 回流焊接 (Re-flow soldering)



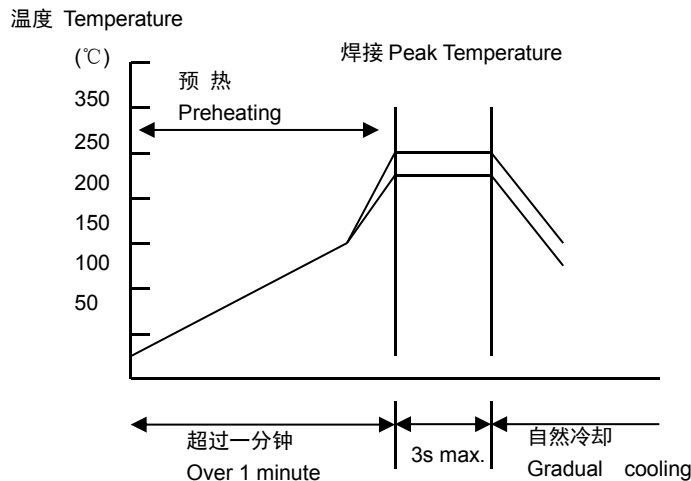
	Pb-Sn 焊接 Pb-Sn soldering	无铅焊接 Lead-free soldering
尖峰温度 Peak temperature	230°C~250°C	240°C~260°C

 在预热时, 请将焊接温度与芯片表面温度之间的温差维持在 $T \leq 150^\circ\text{C}$ 。

 While in preheating, please keep the temperature difference between soldering temperature and surface temperature of chips as: $T \leq 150^\circ\text{C}$.

* 手工焊接

Hand soldering



条件 Conditions:

预热 Preheating	烙铁头温度 Temperature of soldering iron head	烙铁功率 Power of soldering iron	烙铁头直径 Diameter of soldering iron head	焊接时间 Soldering time	锡膏量 Solder paste amount	限制条件 Restricted conditions
$\Delta \leq 130^\circ\text{C}$	最高 350°C Highest temperature: 350°C	最大 20W 20W at the highest	建议 1mm 1mm recommended	最长 3s 3s at the longest	$\leq 1/2$ 芯片厚度 $\leq 1/2$ chip thickness	请勿使用烙铁头直接接触陶瓷元件 Please avoid the direct contact between soldering iron head and ceramic components

* 以最新版本的内容为准